**Canister Oil Filter Service Procedure**

* Remove the canister cap or housing (depending on application) from the vehicle
* Remove the canister oil filter element from the cap or housing (depending on application) making sure that the old oil filter unit is intact.
* Remove the old “O” ring seal from the canister cap or housing (depending on application).
* Inspect the oil filter cap and canister housing to be sure that all old oil filter material has been completely removed.
* Wipe the canister oil filter cap clean with a clean shop towel.
* Wipe the inside of the canister oil filter housing clean with a clean shop towel. *Make the call “Canister filter intact, housing clean, Bay #.*
* Install the new canister oil filter onto the cap or into the housing (depending on application) making sure the filter seats completely.
* Place the new “O” ring seal into a clean oil vessel to completely cover the new “O” ring seal with clean oil.
* Install the new oil covered “O” ring seal onto the canister cap or housing (depending on application).
* Once the new “O” ring seal is in place, apply another coat of clean oil to the “O” ring seal using your finger.
* Apply a coat of clean oil to the canister housing seal mating area.
* Install the Canister oil filter cap or housing (depending on application) and tighten to the specified torque found in the Mighty catalog.
* After adding oil to the vehicle, start the vehicle (using the 4-part start) and assure that oil pressure is attained.
* Raise the vehicle RPM to 1500 while observe the canister housing for leaks for 60 seconds.
* Enter “COFT” on the invoice and then enter the canister oil filter torque specification on the quantity line.

Best Practice - Use a round magnetic tray for a clean oil vessel in your service center. Fill it with a ½” of clean oil and it will make it easy to oil the new oil filter “O” ring by dipping the “O” ring into the tray.